



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

in packaging

D145-762-053
Job Sheet 201455



Part No: D145-762-053

Job Qty: 1 pcs

Part Name: Replacement Wearplates for Standard Skidtubes Fit LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/19

Job Tracking No:

Due Date: 10/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		10/30/19	0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3	✓	
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		



Container No: S234539



Part: D145-762-053

Job No: 201455

Serial No/Batch: S234539

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/1

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				Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120 QC 4	1 pcs	10/30/19	0.00 0.00	QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				QC 4 - 78		
130 Packaging 3-1 - Stock - B4B	1 pcs	10/30/19	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	10/30/19	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B		
140 QC 21 - FG	1 pcs	10/30/19	0.00 0.00	QC 21 - FG - 21		
				QC 21 - FG - 70		
				QC 21 - SA - 53		
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						

DAS
78
9-89

DEC 04 2019

DAS
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DEC 04 2019

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DEC 11 2019

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DEC 04 2019

PHG

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D145-762-053

Location: _____

135 - Document Control Photocopy bluefile & type labels per PPP D145-762-053 CHG005

140 - QC21- Final Inspection - Work Order Release

012586

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4682-041	Wearplate Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167878
D4682-043	Wearplate Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5224885
D4682-7	Wearplate	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5167880 ✓
AN4C42A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5171244 ✓
AN4C43A	Bolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5123892 ✓
D4764-1	Bushing	24 pcs (24 ea) ✓	110-Packaging 1 - Pick Kit	5099915 (x18) ✓
MS21043-4	Nut	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5215648 ✓

5225309 ✓
(x6)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4C42A	4	40	0
	AN4C43A	2	90	0
	D4682-041	1	5	0
	D4682-043	1	0	0
	D4682-7	1	8	0
	D4764-1	24	75	0
	MS21043-4	12	503	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

5.3 **BK 117 C-2 (EC 145) Standard Skidtube Parts Lists**

QTY -043	QTY -053	QTY -153	QTY -253	QTY -063	QTY -263	P/N	DESCRIPTION
X						D145-762-043	REPLACEMENT SKIDTUBE
	X					D145-762-053	STANDARD WEARPLATE KIT
		X				D145-762-153	HEAVY DUTY WEARPLATE KIT
			X			D145-762-253	BASIC WEARPLATE KIT
				X		D145-762-063	HARDWARE KIT
					X	D145-762-263	HARDWARE KIT
1						D4680-041	SKIDTUBE ASSEMBLY
1						*D2965	CAP
1						*D2965-3	CAP
2						*D3672-1	WASHER
2						*AN3C5A	BOLT
2						*NAS1149C0332R	WASHER
2						*AN526C1032R10	SCREW
3						*AELS-1032-130	INSERT
3						*AN3C4A	BOLT
3						*NAS1149C0332R	WASHER
	1		1			D4682-041	WEARPLATE, STD FWD
	1		1			D4682-043	WEARPLATE, STD AFT LH
	1		1			D4682-044	WEARPLATE, STD AFT RH
	1					D4682-7	WEARPLATE, STD MID
		1				D4769-041	WEARPLATE, HD FWD
		1				D4773-041	WEARPLATE, HD AFT LH
		1				D4773-042	WEARPLATE, HD AFT RH
		1				D4771-041	WEARPLATE, HD MID
				4	4	AN4C42A	BOLT
				2		AN4C43A	BOLT
				1	1	AN4C5A	BOLT
				1	1	D3456-1	WASHER
				12	8	D4764-1	BUSHING
				6	4	MS21043-4	NUT

* PART IS INCLUDED WITH D4680-041 SKIDTUBE ASSEMBLY